

# Official Documentation Repository for Kühling&Kühling Products

[Kühling&Kühling](#) is an Open Source Hardware company by Jonas Kühling and Simon Kühling. Here you find a collection of all documentation resources for our products.

## VP75

The VP75 Additive Manufacturing System is a large scale, high volume production unit. The Open Source Hardware machine is developed and manufactured by Kühling&Kühling. For all questions not answered with these pages, you can always [contact us](#) directly.

In the following you find the official documentation and all further product-related information about the VP75:



### Initial Commissioning Guide ▾

[General](#)

[Safety](#)

[Description](#)

[Transport and installation](#)

[Initial commissioning](#)

[Operation](#)

[Service Guide](#)

[Downloads](#)

[Troubleshooting](#)

[Knowledge base](#)

[Technical Data](#)



[Buy the VP75](#)

---

## HT500

The HT500 3D printer is an Open Source Hardware machine developed and manufactured by Kühling&Kühling. For all questions not answered with these pages, you can always [contact us](#) directly.

In the following you find the official

documentation and all further product-related information about the HT500:



### [Initial Commissioning Guide](#) ▾

- [Manual](#)
- [Service Guide](#)
- [Troubleshooting](#)
- [Knowledge base](#)
- [Technical Data](#)
- [Quick Start Guide](#)



[Buy the HT500](#)

---

## RepRap Industrial

The RepRap Industrial 3D printer is an Open Source Hardware machine developed and manufactured by Kühling&Kühling.

For all questions not answered with these pages, you can always [contact us](#) directly.

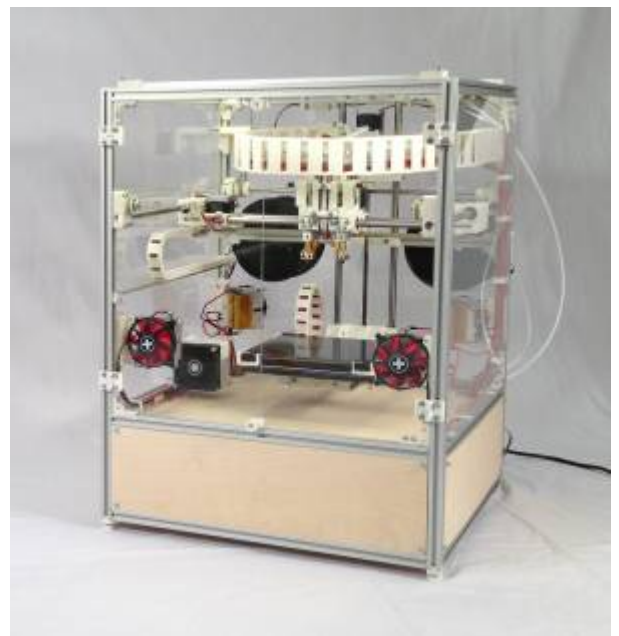
[New here?](#)

Find a detailed **first steps** guide here  
(initial commissioning information)



In the following you find the official documentation and all further product-related information about the RepRap Industrial:

- [Quick Start Guide](#)
  - [Manual](#)
  - [Technical Data](#)
  - [Service Guide](#)
  - [Troubleshooting](#)
  - [Knowledge base](#)
  - [Software & Firmware Upgrades](#)
- 



## **RepRap Industrial v0 (development prototype)**

At the beginning of 2013 Kühling&Kühling demonstrated a pre-production prototype of the RepRap Industrial at [FabCon.3D](#) tradeshow in Erfurt/Germany and started to accept pre-orders on the final series production model.

This revision was not actually manufactured, so these pages are for historical reference only.

- [Overview](#) (Pictures, Specifications, Features)